Changes to additional requirements from FSSC 22000 version 5 to version 5.1

Version 5.1 is applicable from **1 April 2021**.

FSSC 22000 version 5 additional requirements:	9	FSSC 22000 version 5.1 additional requirements:	15

Main changes are highlighted – please consult the FSSC Additional requirements Part 2 for specific requirements.

Addi-tional require-ment	Topic		Summary of main changes
	FSSC 22000 version 5	FSSC 22000 version 5.1	
1	Management of services	Management of services **and purchased materials**	• In addition to the requirement for laboratories analysing food safety-related attributes, more requirements were included. • This requirement should be read in conjunction with ISO 22000:2018 clauses 7.1.6 and 8.5.1.3. • A procedure for emergency procurement is required. • A policy for animal procurement is required (where relevant). • A review process for product specifications must be implemented.
2	Product labelling	Product labelling	• The requirement was expanded to include allergen and customer-specific requirements on labels. • For unlabelled products, information must be available for safe use by customers and/or consumers.
3	Food defense	Food defense	No changes.
4	Food fraud mitigation	Food fraud mitigation	No changes.
5	Logo use	Logo use	No changes.
6	Management of allergens (Categories C, E, FI, G, I & K)	Management of allergens (Categories C, E, FI, G, I & K)	No changes.
7	Environmental monitoring (Categories C, I, K)	Environmental monitoring (Categories C, I, K)	No changes.
8	Formulation of products (Category D)	Formulation of products (Category D)	No changes.
9	Transport & delivery (Category FI)	Transport & delivery (Category FI)	No changes.

Addi-tional require-ment	Topic		Summary of main changes
	FSSC 22000 version 5	FSSC 22000 version 5.1	
10	-	**Storage and warehousing (all categories)**	• This requirement can be read in conjunction with ISO/TS 22002-1:2009 clause 16. • FIFO and/or FEFO stock rotation requirements must be defined and followed. • Post-slaughter time, temperature, chilling and freezing regimes must be specified (where relevant).
11	-	**Hazard control and measures for preventing cross-contamination (Categories C & I)**	• This requirement can be read in conjunction with ISO 22000:2018 clause 8.5.1.3 and ISO/TS 22002-1 clauses 9.3 and 10.1 • Specifications are required for functional packaging (if used). • Inspection processes must be defined and implemented at lairage and/or evisceration where animals are received.
12	-	**PRP verification (Categories C, D, G, I & K)**	• This requirement can be read in conjunction with ISO 22000:2018 clause 8.8.1. • Routine verification plans related to PRPs must be defined and implemented.
13	-	**Product development (Categories C, D, E, F, I & K)**	• This requirement can be read in conjunction with ISO 22000:2018 clauses 6.3, 7.4.2, 7.4.3, 7.2 7.3, 8.5 and ISO/TS 22002-1 clause 8. • Change management evidence is required related to new products and all the relevant systems that have to be updated as a result of the change, including hazard analysis, training of staff, maintenance records, amongst others.
14	-	**Health status (Category D)**	• This requirement can be read in conjunction with ISO/TS 22002-1 clause 13. • A procedure for medicals is required and the implementation thereof, based on legal requirements.
15	-	**Requirements for Organisation with multi-site certification**	• Availability of resources in case of a central function is required, related to management, internal auditing, technical personnel reviewing internal audits and other key staff involved in the FSMS. • The second part of this requirement can be read in conjunction with ISO 22000:2018 clause 9.2. • An internal audit programme is required for central functions with specific requirements for work experience, training and education of internal auditors.